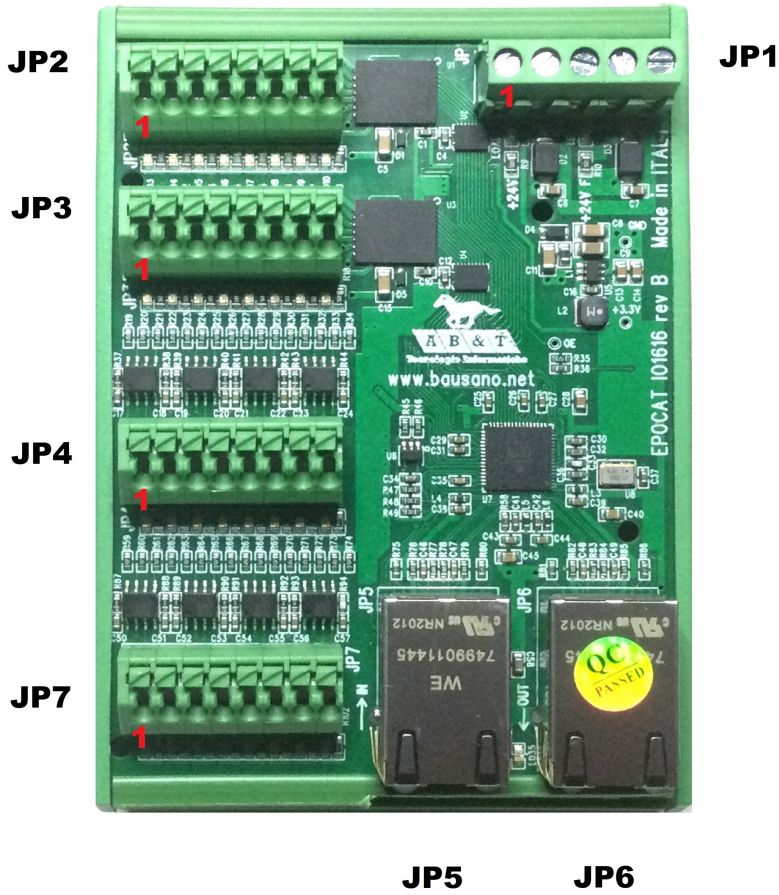


JP2
 1-Output 1
 2-Output 2
 3-Output 3
 4-Output 4
 5-Output 5
 6-Output 6
 7-Output 7
 8-Output 8

JP3
 1-Output 9
 2-Output 10
 3-Output 11
 4-Output 12
 5-Output 13
 6-Output 14
 7-Output 15
 8-Output 16

JP4
 1-Input 1
 2-Input 2
 3-Input 3
 4-Input 4
 5-Input 5
 6-Input 6
 7-Input 7
 8-Input 8

JP7
 1-Input 9
 2-Input 10
 3-Input 11
 4-Input 12
 5-Input 13
 6-Input 14
 7-Input 15
 8-Input 16



JP1
 1-24V
 2-0V
 3-24V Field
 4-0V Field
 5-Earth

JP5
 EtherCAT® In

JP6
 EtherCAT® Out

NOTE - All inputs and outputs
 are 24V High side
 700mA max per output

EpoCAT IO1616 Connectors pinout